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**FACSIMILE TRANSMISSION COVER SHEET**

DATE: February 19, 2003

TO: Examiner Robert Rose  
U.S. Patent Office  
Group 3723  
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Re: U.S. Application Serial No. 09/747,971  
By: Sadahiko KONDO et al.  
Our Ref: P3743-4047-Q-001695

FROM: Kenneth H. Salen

NUMBER OF PAGES (INCLUDING THIS COVER SHEET): 2

**PLEASE ACKNOWLEDGE SAFE AND CLEAR RECEIPT OF ALL PAGES BEING SENT**

Proposed claim amendments to claims 7 and 10, as we discussed on the telephone today. Essentially, they have imported the limitations of claim 11, which was previously not considered. I will call you tomorrow, as you suggested. Thank you for your attention to this matter.

-Ken Salen

Mr. Tadahiro Tatsumi  
TATSUMI & COMPANY  
February 19, 2003  
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**PROPOSED AMENDED CLAIMS**  
**Serial No. 09/747,971**

7. (Amended) A work chamfering method using a work holding portion including a first surface and a second surface, the first surface including a portion having a static friction coefficient greater than 0.1, the method comprising:

a first step of holding the work with the work holding portion by contacting each of the first surface and the second surface with a main surface and another main surface of the work; and

a second step of chamfering the work by using a tool;

wherein the work holding portion is adapted to rotate the work piece around a center of rotation;

further wherein the second surface contacts the work piece at at least two contacting locations; and

further wherein the center of rotation is between the contacting locations.

10. (Amended) A work chamfering method using a work holding portion including a first surface and a second surface, the first surface including a center portion and two end portions, each of the two end portions having a static friction coefficient greater than that of the center portion, the method comprising:

a first step of holding the work with the work holding portion by contacting each of the two end portions of the first surface with a main surface of the work and contacting the second surface with another main surface of the work; and

a second step of chamfering the work by using a tool;

wherein the work holding portion is adapted to rotate the work piece around a center of rotation;

further wherein the second surface contacts the work piece at at least two contacting locations; and

further wherein the center of rotation is between the contacting locations.